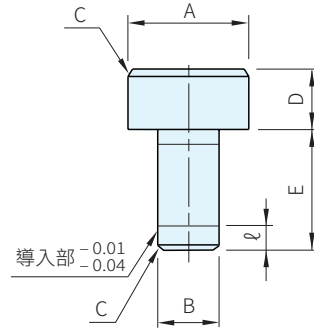




A 固定	A 指定	A,E,D 指定	材質	硬度 HRC
22630.1	22630.5	22630.11	SUJ2	58~62
22630.2	22630.6	22630.12		-
22630.3	22630.7	22630.13	SUS304	-
22630.4	22630.8	22630.14	SUS420	45~50

A 公差表

A	g6
>1.50~ 3.00	-0.002 -0.008
>3.00~ 6.00	-0.004 -0.012
>6.00~10.00	-0.005 -0.014
>10.00~18.00	-0.006 -0.017
>18.00~30.00	-0.007 -0.020



A 固定型 Type	B n6		Ag6 選擇	E $0_{-0.28}$	D $+0.28_0$	ℓ	C
22630.1 22630.2 22630.3 22630.4	1	+0.010 +0.004	2	3	2	0	0.2 0.5
	2		3	4			
	3		5	5			
	4	+0.016 +0.008	6, 8	5	3	1.2	0.6
	5		8	8	4		
	6		8, 10	10	5		
	8		12	12	6		
	10	+0.019 +0.010	12, 14	16	10	2.2	1.2 1.5
	12		16	20	20		
	13	+0.023 +0.012	18	22	22	3.5	1.5 2.5
16	25		24	25			
20	+0.028 +0.015	30	32	30			

A 指定型 Type	B n6		Ag6 指定單位0.01mm	E $0_{-0.28}$	D $+0.28_0$	ℓ	C
22630.5 22630.6 22630.7 22630.8	1	+0.010 +0.004	1.50~ 2.50	3	2	0	0.2 0.5
	2		2.50~ 4.00	4			
	3		3.50~ 6.00	5			
	4	+0.016 +0.008	4.50~ 7.00	5	3	1.2	0.6
	5		5.50~ 8.00	8	4		
	6		6.50~10.00	10	5		
	8		9.00~13.00	12	6		
	10	+0.019 +0.010	11.00~15.00	16	10	2.2	1.2 1.5
	12		13.00~16.00	20	20		
	13	+0.023 +0.012	14.00~18.00	22	22	3.5	1.5 2.5
16	17.00~25.00		24	25			
20	+0.028 +0.015	22.00~30.00	32	30			

A,E,D指定型 Type	B n6		Ag6 指定單位0.01mm	E $0_{-0.28}$ 指定單位1mm	D $+0.28_0$ 指定單位0.1mm	ℓ	C
22630.11 22630.12 22630.13 22630.14	1	+0.010 +0.004	1.50~ 2.50	2, 3	2.0~ 5.0	0	0.2 0.5
	2		2.50~ 4.00	2~ 6	2.0~10.0		
	3		3.50~ 6.00	3~ 6	2.0~10.0		
	4	+0.016 +0.008	4.50~ 7.00	4~ 8	2.0~10.0	1.2	0.6
	5		5.50~ 8.00	5~10	2.0~10.0		
	6		6.50~10.00	6~12	2.0~12.0		
	8		9.00~13.00	8~16	2.0~15.0		
	10	+0.019 +0.010	11.00~15.00	10~20	3.0~20.0	2.2	1.2 1.5
	12		13.00~16.00	12~24	3.0~20.0		
	13	+0.023 +0.012	14.00~18.00	13~26	5.0~20.0	3.5	1.5 2.5
16	17.00~25.00		16~32	5.0~20.0			
20	+0.028 +0.015	22.00~30.00	20~40	5.0~20.0			

訂貨： TYPE - B - A - E - D

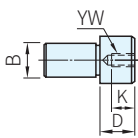
22630.1 - 6 - 10
22630.5 - 10 - A15.00
22630.11 - 10 - A11.00 - E12 - D3.5

交期： 10 天

Wa 注意

- 特殊尺寸、公差、歡迎和本公司洽詢
- 本產品尺寸公差符合DIN6321

追加 追加修改

變更	攻牙加工													
														
Code	YW													
Spec.	<p>攻牙加工 [指定方法] YW</p> <p>· 適用於 B ≥ 6</p> <table border="1"> <thead> <tr> <th>B</th> <th>YW(粗螺紋)</th> <th>K</th> </tr> </thead> <tbody> <tr> <td>6</td> <td>M3×0.5</td> <td>5</td> </tr> <tr> <td>8</td> <td>M4×0.7</td> <td>6</td> </tr> <tr> <td>10</td> <td rowspan="2">M5×0.8</td> <td rowspan="2">10</td> </tr> <tr> <td>12</td> </tr> </tbody> </table>	B	YW(粗螺紋)	K	6	M3×0.5	5	8	M4×0.7	6	10	M5×0.8	10	12
B	YW(粗螺紋)	K												
6	M3×0.5	5												
8	M4×0.7	6												
10	M5×0.8	10												
12														
庫存	△													

修改加工： TYPE - B - A - E - D - (YW)

22630.11 - 10 - A14.50 - E16 - D5.0 - YW

交期： 10 天