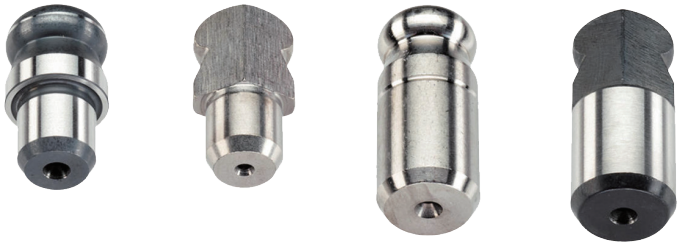
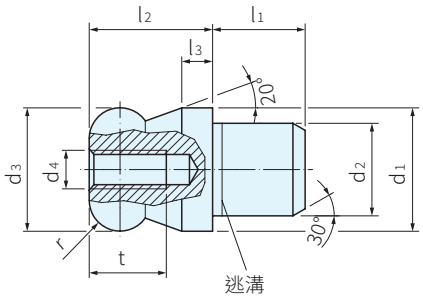
定位銷
球型

HALDER TOHATSU

RoHS SUS



材質	處理
鋼 SUS303	熱處理、研磨



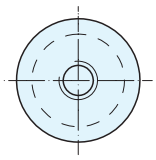
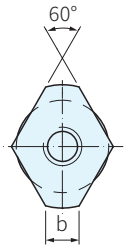


圖 1



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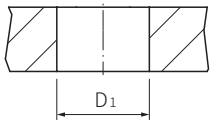
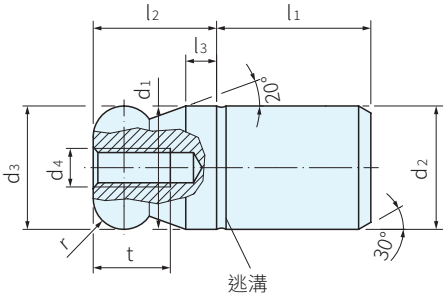




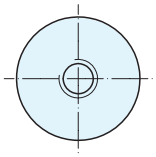


圖 3

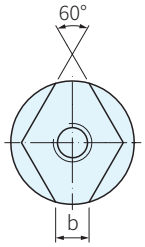


圖 4

品號	型式	d1 g6	d2 n6	d3 −0.01 −0.05	d4	l1	l2	l3	t	r	b	定位孔 D1 H7	質量 g	庫存
22630.0310	圖 1 鋼	10	7	10	M3	7	10	2.5	6	2.5	–	7	6.7	△
22630.0312		12	8	12	M4	8	12	3	8	3		8	11	△
22630.0316		16	12	16	M5	12	16	4	10	4		12	31	△
22630.0320		20	14	20		14	20	5		5		14	58	△
22630.0322		22	16	22		16	22	5.5		5.5		16	81	△
22630.0325		25	18	25		18	25	6		6		18	118	△
22630.0350	圖 1 不銹鋼	10	7	11	M3	7	10	2.5	6	2.5	–	7	7	△
22630.0352		12	8	12	M4	8	12	3	8	3		8	11	△
22630.0356		16	12	16	M5	12	16	4	10	4		12	30	△
22630.0360		20	14	20		14	20	5		5		14	57	△
22630.0410	圖 2 鋼	10	7	10	M3	7	10	2.5	6	2.5	2.5	7	5.3	△
22630.0412		12	8	12	M4	8	12	3	8	3	2.5	8	8	△
22630.0416		16	12	16	M5	12	16	4	10	4	4.3	12	25	△
22630.0420		20	14	20		14	20	5		5	5	14	46	△
22630.0422		22	16	22		16	22	5.5		5.5	5	16	63	△
22630.0425		25	18	25		18	25	6		6	5.6	18	92	△

定位銷
球型

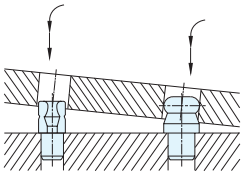
HALDER TOHATSU

品號	型式	d_1 g6	d_2 n6	d_3 −0.01 −0.05	d_4	l_1	l_2	l_3	t	r	b	定位孔 D_1 H7	質量 g	庫存
22630.0450	圖 2 不銹鋼	10	7	10	M3	7	10	2.5	6	2.5	2.5	7	5.3	△
22630.0452		12	8	12	M4	8	12	3	8	3	2.5	8	8	△
22630.0456		16	12	16	M5	12	16	4	10	4	4.3	12	23	△
22630.0460		20	14	20		14	20	5		5	5	14	45	△
22630.0508	圖 3 鋼	8	8	8	M3	10	8	2	6	2	–	8	6	△
22630.0510		10	10	10		13	10	2.5	6	2.5		10	12	△
22630.0512		12	12	12	M4	15	12	3	8	3		12	21	△
22630.0516		16	16	16	M5	20	16	4	10	4		16	51	△
22630.0520		20	20	20		25	20	5		5		20	101	△
22630.0525		25	25	25		25	25	6		6		25	176	△
22630.0530		30	30	30	M6	30	30	8	12	8		30	307	△
22630.0540		40	40	40		40	40	10		10		40	729	△
22630.0550		50	50	50		50	50	12		12		50	1422	△
22630.0568	圖 3 不銹鋼	8	8	8	M3	10	8	2	6	2	–	8	6	△
22630.0570		10	10	10		13	10	2.5		2.5		10	12	△
22630.0572		12	12	12	M4	15	12	3	8	3		12	21	△
22630.0576		16	16	16	M5	20	16	4	10	4		16	51	△
22630.0580		20	20	20		25	20	5		5		20	101	△
22630.0608	圖 4 鋼	8	8	8	M3	10	8	2	6	2	1.9	8	5	△
22630.0610		10	10	10		13	10	2.5		2.5	2.5	10	11	△
22630.0612		12	12	12	M4	15	12	3	8	3	2.5	12	17	△
22630.0616		16	16	16	M5	20	16	4	10	4	4.3	16	44	△
22630.0620		20	20	20		25	20	5		5	5	20	88	△
22630.0625		25	25	25		25	25	6		6	5.6	25	149	△
22630.0630		30	30	30	M6	30	30	8	12	8	8.8	30	270	△
22630.0640		40	40	40		40	40	10		10	12.8	40	657	△
22630.0650		50	50	50		50	50	12		12	16.7	50	1243	△
22630.0668	圖 4 不銹鋼	8	8	8	M3	10	8	2	6	2	1.9	8	5	△
22630.0670		10	10	10		13	10	2.5		2.5	2.5	10	11	△
22630.0672		12	12	12	M4	15	12	3	8	3	2.5	12	17	△
22630.0676		16	16	16	M5	20	16	4	10	4	4.3	16	44	△
22630.0680		20	20	20		25	20	5		5	5	20	88	△

訂貨：品號　交期：12 天

22630.0310

Sp. 特長

・工件定位時，可避免夾持時產生傾斜

Ex. 使用例