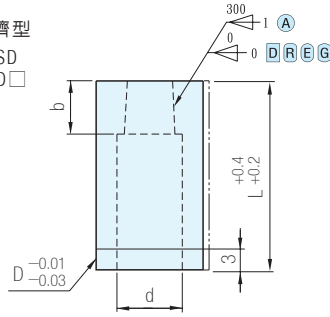


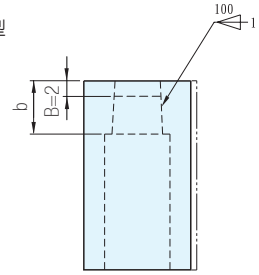
RoHS



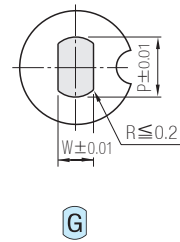
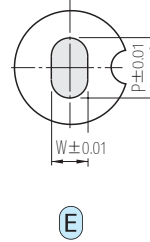
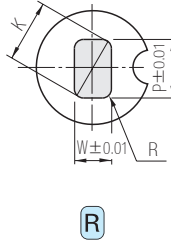
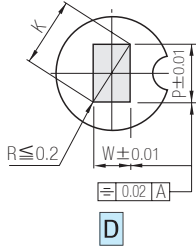
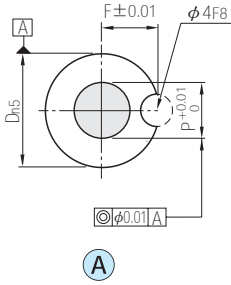
經濟型
CKSD
CKD□



普通型
FSD
FD□



材質	硬度	附件
相當於SKD11	60~63HRC	NP4-15



⊙ P ≥ W
⊙ K = √(P² + W²)

⊙ P ≥ W
⊙ 0.15 ≤ R < W/2

⊙ K = √(P-2R)² + (W-2R)² + 2R

⊙ P > W

⊙ P > W

Dn5	Catalog No.		L	指定單位0.01mm			b	d	F		
	TYPE	D		Ⓐ	DRREG	Ⓡ					
				min. P max.	P·Kmax. P·Wmin.	R					
10	+0.016 +0.010	經濟型 普通型 Ⓐ CKSD FSD Ⓛ CKDD FDD Ⓡ CKDR FDR Ⓧ CKDE FDE Ⓨ CKDG FDG	10	16 20 22 25 28 30 32 35	2.00~ 6.00	6.00	1.20	0.15 ~ W/2 以下	6	6.4	6
13	+0.020		13	16 20 22 25 28 30 32 35	3.00~ 8.00	8.00	1.50		8.4	7.5	
16	+0.012		16	16 20 22 25 28 30 32 35	5.00~10.00	10.00	2.00		10.6	8	
20	+0.024 +0.015		20	16 20 22 25 28 30 32 35	7.00~12.00	12.00	3.00		12.6	10	
22			22	16 20 22 25 28 30 32 35	8.00~14.00	14.00		14.6	11		
25			25	16 20 22 25 28 30 32 35	10.00~16.00	16.00	4.00	16.6	12.5		
32			32	16 20 22 25 28 30 32 35	15.00~20.00	20.00		20.6	16		
38	+0.028 +0.017		38	16 20 22 25 30 35	19.00~26.00	26.00	5.00	26.6	19		
45			45	20 22 25 30 35	25.00~35.00	35.00	6.00	36.0	22.5		
50			50	20 22 25 30 35	33.00~40.00	40.00	7.00	41.0	25		
56	+0.033 +0.020	56	20 22 25 30 35	38.00~45.00	45.00	8.00	46.0	28			

訂貨: Catalog No. - L - P - W - R(只R) 交期: 7 天
CKDR 13 - 25 - P6.20 - W2.40 - R1.00

追加加工

Alteration	Code	Ⓐ	DRREG
	PC WC	變更刃口直徑 min. P > PC ≥ P·Wmin / 2 ≥ 1.00 指定單位0.01mm ⊙只Ⓐ PC為1.00~1.99時, b=4	
	BC	變更刃口長度 1 ≤ BC < b 指定單位0.1mm ⊙經濟型不適用	

Alteration	Code	Ⓐ	DRREG
	PKC	變更刃口尺寸公差 P +0.01 / 0 → P +0.005 / 0 ⊙經濟型不適用	變更刃口尺寸公差 P·W ±0.01 → +0.01 / 0 ⊙經濟型不適用
	LC	變更全長 10 ≤ LC < L 指定單位0.1mm (LKC·LKZ併用時, 指定單位可為0.01mm) ⊙導入部縮短(L-LC)	
	LKC	變更全長公差	L +0.4 / +0.2 → L +0.05 / 0
	LKZ	變更全長公差 ⊙ L < 16 D > 25 不適用	L +0.4 / +0.2 → L +0.01 / 0
	KC	-	270° 180° 90° 變更止潤位置 指定單位1°

訂貨: Catalog No. - L(LC) - P(PC) - W(WC) - R - (BC, KC...)
CKDD 13 - 25 - P6.20 - WC1.00 - KC90